

TINVEJ 2 DK-8940 RANDERS SV TELEFON: (+45) 87 11 94 00 TELEFAX: (+45) 87 11 94 01 HOMEPAGE: www.hpi.dk E-MAIL: hpi@hpi.dk

Declaration of Compliance For 1/1 Carna Blød (PELD-BM)

9103110 151746

1/1 Carna blød Natur m/skrue

For plastic food contact articles

This item supplied by HORNBÆK PLAST INDUSTRI A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives:

- Framework regulation 1935/2004/EC on materials and articles intended to come into contact with food
- Commission Regulation (EU) no 10/2011 of 14. January 2011 on Plastic Material and Articles intended to come into contact with food
- Commission Regulation 2023/2006/EC on good manufacturing practice for materials and articles intended to come into contact with food
- Directive 94/62/EC and amendments as to content of heavy metals
- Announcement number 822 of 26. June 2013 for materials and articles intended to come into contact with food
- European Parliament and Council Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)

Field of application:

The product is recommended for use under the following applications:

		YES	NO
Intended for:	Dry foods	X	
	Aqueous foods	X	
	Acidic foods	Χ	
	Alcoholic foods	Χ	
	Fatty foods	Χ	
Under the following applications:	+5° C – +70° C	Χ	
	Cold storage (+5)	Χ	
	Room temperature	Χ	
	"Hot fill" (70°C, max. 5 min.)	X	
	"Hot fill" (70-85/90°C, max. 15 min.)		X
	Hot storage (>65°C):		X
	Microwave oven		X
Other restrictions	Recycle	Х	
	Cleaning and re-use		X *
	Other restrictions		X

* Not recommended

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Overall migration test:

This is to certify that the raw materials used in the manufacturing of *this rawmaterial* have compliance status regarding its composition to the Regulation 1935/2004/EEC and directives 2002/72/EEC with amendments 2004/1/EEC, 2004/19/EEC, 2005/79/EEC, 2007/19/EEC and 2008/39/EEC specifying the following migration limits.

Overall migration:

< 60 mg/kg

Migration testing:

For: PELD-BM OK

Simulant	Testconditions	Overall migration (mg/dm ²)	Migration limit
3 % acetic acid	10 days at 40 ° C	<1	6
10 % ethanol	10 days at 40 ° C	<1	6
20 % ethanol	10 days at 40 ° C	<1	6
50 % ethanol	10 days at 40 ° C	<1	6
Isooctan	2 days at 20 ° C	<1	6

Specific migration test:

There is no substances in the product that demands specific migration testing.

Heavy Metal:

This is to certify that the substances lead, cadmium, hexavalent chromium and mercury are not added or used in the manufacturing of this Material and are therefore not expected to be present in our products.

For all raw materials used in our production, we have received documentation certifying that the concentration of lead, cadmium, hexavalent chromium and mercury does not exceed 100 PPM and conform to 94/62/EEC with amendments 2004/12/EEC and 2005/20/EEC.

Functional barrier: No functional barrier is used in the product

Bisphenol - phthalate: No Bisphenol A or Bisphenol S is added to the raw material.

In accordance with the Applicable EU Legislation it is the responsibility of the customer to ensure that the product supplied is suitable for the intended use and that the use is in accordance with relevant acts of law, statutory orders and other rules and regulations, including the said Directives

Randers d. 10/9-2020 HORNBÆK PLAST INDUSTRI A/S Flering Idroloffa Flemming Kristoffersen